

Diana L. Yanez

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Overview

Supply chain professional with extensive experience and knowledge of quality control, strategic planning, and supply chain management expertise. Team-oriented professional processing customer shipments, reviewing shipping documentation, and monitoring delivery schedules applying my experience in supplier sourcing, contract negotiation, and continuous improvement. Analytical and problem-solving skills in a fast-paced environment.

Skills

- Material Requirements MRP (Planning Buying), MRP System SAP, BPC Oracle, As400, (SAP SD, MAPICS, MM, PP BPC STP RTR OTC)
- Lean Manufacturing, KANBAN, Inventory Control & Inventory management
- Demand Planning, Coordination, Operations Management, and Contract Negotiation
- Budgeting, Process Improvement, Data Analysis, & Forecasting.
- MS Office, Excel (pivot tables, VLOOKUP, macros), Word, PowerPoint, Power BI
- Team development, training, management, PMP.TABLEU
- Price List & Salesforce Pricing and Quotes
- Project Management, Logistic Management, Strategic Planning

Experience

Holley Performance Products

2025-Present

Master Scheduler. (Automotive)

- Oversee end-to-end Supply Chain operations including material procurement, inventory planning, optimization and control, external supply assurance, PPV analysis, work order planning, cycle counting, and key material performance metrics, driving continuous improvement initiatives.
- Manage outbound and in-process manufacturing operations, including electronic boards (PCBs), assembly, soldering, and welding processes, ensuring production schedules align with demand, capacity, and quality requirements.
- Create and own the material execution plan to support departmental initiatives while maintaining budget compliance. Lead optimization projects related to material changes, supplier capability, defect reduction, and external supply chain efficiency.
- Collaborate cross-functionally with Operations, Production, Purchasing, Engineering, and Finance to track progress against key milestones and ensure optimal production buy dates aligned with demand-driven delivery requirements.
- Develop and release production schedules across manufacturing lines; analyze customer forecasts and production capacity across 20 presses/machines, including assembly and welding areas, to ensure balanced demand and throughput.
- Design and maintain dashboards using Excel and Power BI to improve visibility of demand, capacity, JIT performance, WIP, and schedule accuracy.

- Build and maintain strong business relationships with customers, serving as a key point of contact for scheduling, delivery dates, pricing, and shipment details.

Manage purchasing, warehousing, distribution, and financial forecasting activities; lead Lean improvement projects to enhance accuracy, customer service levels, safety, and warehouse efficiency.

Ensure data integrity and monitor customer satisfaction metrics; analyze system timelines and scheduling performance to identify improvement opportunities. Own sourcing strategy for direct materials including die casting, bearings, stampings, and electronic components; lead supplier audits and perform root cause analysis to investigate shortages, outages, and performance gaps.

Larsen Manufacturing (Automotive)

2023-2025

Program Master MGR. (Stamping sheet metal)

- Responsible for overseeing all Supply Chain related activities involving the procurement of material, inventory planning, optimization and control, external supply assurance, PPV, work order planning, cycle counting and other material metrics in the spirit of continuous improvement.
- Creates and owns the material execution plan in support of initiatives created by the department and within budget. I also provide leadership for optimization projects, material changes, supplier capability, defect reduction or other projects in support of external supply chain efficiencies.
- I work cross functionally and assess and track developments against key milestones to achieve optimal production buy dates and expected demand-based deliveries.
- Responsible for placing schedules on production lines. Create report for demand capacity and review the customer forecast and analysis the production on the presses (20 machines). Creation of a dashboard in excel and Power Bi for the best visibility and the dates upgrade JIT.
- create business relationship with the customer.
- Responsible for purchasing, warehousing, distribution, and financial forecasting activities/services, improve with projects of Lean for improve the accuracy, customer service, or safety. (warehouse)
- Manages forecast, replacement rates, and POs for the customers creating reports in Excel for a MPS.
- Review of quotes with the client, prices, annual volumes, and packaging instructions on the system
- Maintains customer communication and key customer journey moments such as delivery dates & shipment price details.
- Reviews capacity for lines and machines of our plant across divisions
- Reviews prices and to ensure order accuracy and commitments are met.
- Maintains cross-team collaboration all the departments with the different issues on the schedule.
- Responsible for the new projects and launch, prioritize the urgencies for the customer.
- Responsible for data quality and measuring customer satisfaction.
- Analysis of data and information on the performance of timelines systems and perform on the scheduling process.

Creating the process for the annual review of MPS sales and forecast of the company. Responsible to create new reports for scheduling and review the capacity for the press and the production lines. Lead and coach the people for the training on the new process of the dashboard. Develop new project for the new structure of the system and the procedures and process on the company. Responsible for Sourcing Strategy of direct materials ranging from die casting, bearings, stampings. Leads audits and utilizes root cause analysis for improvements as needed and to investigate all outages or shortage. Analyze production data and performance metrics to identify areas for improvement and implement solutions to enhance efficiency.

Tenneco Manufacturing (Automotive & Aerospace)

2019 to 2023

Customer Logistic Coordinator

- Responsible for placing schedules on production lines.
- Responsible for purchasing, warehousing, distribution, and financial forecasting activities/services, improve accuracy, customer service, or safety.
- Manages forecast, replacement rates, and POs for the customers.
- Review of quotes with the client, prices, annual volumes, and packaging instructions in SAP S/4
- Maintains customer communication and key customer journey moments such as delivery dates & shipment price details.
- Reviews capacity for lines and machines of our plant across divisions
- Reviews prices and quotes in Salesforce to ensure order accuracy and commitments are met.
- Maintains cross-team collaboration with IT for issue resolution, such as poor IDOC transmission communications or issues with EDI (Electronic data interchange)
- Responsible for data quality and measuring customer satisfaction.
- Analysis of data and information on the performance of suppliers or the success of the purchasing program
- Handle escalations & delivery issues such as damages, shortages, delays, changes, and field fabrication methods
- Review backlog, order fulfillment, import/export operations, and shipping for all our customers to ensure timely operations.
- Worked with suppliers to revise the capacity based on annual volume.
- Built and maintained strong customer and supplier relationships to ensure the highest level of customer service was delivered.
- Maintenance of SAP when creating new products and new PO
- Act as a liaison between the client and the organization with different issue PPAP, RMA, Critical parts, price, new demand, new projects.

Charged the customer and saved the company money in savings through automating RM breakage and expediting fee charges, reducing freight costs and production line changes. Learned new skills and applied them to new clients such as a new process for urgent parts and a new process for new carriers. Improve customer satisfaction to 99% in Tenneco, results were based on speed, sales shipments, and customer satisfaction.

Continental Manufacturing (Automotive)

2009 to 2019

Sales Customer Specialists Supervisor(electronic)
to 2019

2011

- Led employee training, team development, and management of a **team of 25**.
- Oversaw production planning and management **of Planning department**.
- Improved profits by 100% working and implementing better customer relationships.
 - Streamlined shipping and delivery procedures.
 - Expediting products with long lead time.
 - Working with the relation of customer doing visit and getting a good relation.
- Reviewed billing invoice pricing and shipping and receiving for the FG of customer.
- Directed production, purchasing, warehousing, distribution, and financial forecasting activities/services and improve accuracy, customer service, and safety.
- Managed forecast, replacement rate, and POs for the customers
- Mentored and guided team members to ensure objectives and KPIs were met.

- Managed the supply chain activities related to strategic or tactical purchasing, material requirements planning, inventory control, storage, or receiving.

Master Scheduler

2009 to 2011

- Ensured production quality was controlled against production plans and modified the schedule as needed.
- Collaborated with engineering and manufacturing teams to increase efficiency.
- Coordinated scheduled delivery of materials and finished product.
- Analyzed current inventories and brought supplies to keep stocks within optimal levels for expected demands.
- Work cross-functionally with all support teams for proper scheduling planning, procurement, material release, etc. to support production.
- Maintained production commitments and schedules using sales forecast information.
- Built knowledge of molded plastic parts and understanding of injection molded tool constructions
- Coordinated with suppliers to have raw material consignment.
- Reviewed annual MPS by comparison of the annual and forecasted budgets. Create and maintain forecast models for our customers, incorporating business intelligence and forecast information gathered from sales, marketing, finance, and other sources.
- Responsible for ensuring product is available and we meet customers service commitments.
- Coordinated new Kanban projects and review new Kaizen projects with the continuous improvement teams.

Improved customer satisfaction by 95% in three months, according to Mopar and Chrysler surveys. Develop ERP system - Implement 5s, projects for Lean & Six Sigma prospective. Customer satisfaction up to 95%. Reduction of shipping operations expenses by %25, improvement and reduction of space and organization for different clients. Maintain shipments in a timely manner to reduce inventory. Ongoing training and implementation of department KPIs. Reduction of inventory for new contracts with Suppliers by 15% budget. Provide cross training with the team.

Lear Corporation Manufacturing

2001 to 2009

Procurement Buyer (electronic)

2004 to 2009

- Developed and executed purchases requiring competitive biddings such as RFP, RFQ, and RFA's
- Utilized MRP to compile data gathered from various sources.
- Worked to develop new supply sources where vendors were inadequate.
- Improved operations by working with team members and suppliers to find workable solutions.
- Prepared reports as required for Executive Management
- Review new components, including the PPAP.
- Supervise coordinate the setup on the system with the team of Purchasing department the new contracts with the new suppliers.
- Review the request with the departments involve the purchase of new equipment and supplies for the start the new lines.
- Work in collaboration with other departments that impact the project. Utilized system of MRP to compile data gathered from various sources.
- Improved profit margins by streamlining operations and workflow and negotiating competitive vendor contracts.
- Negotiates with vendors for the best possible price and service guarantee for goods.
- Improved profit margins by streamlining rations and workflow and negotiating competitive vendor contracts.
- POs to suppliers based on current demand, run-rate, lead time, and forecast.

- Responsible for purchasing materials domestically and globally (China, Brasil, Mexico, Europe, Canada Taiwan). Created, distributed, adjusted, and monitored purchase orders.
- Research, select and purchase quality products and materials.
- Build relationships with suppliers and negotiate with them for the best pricing.
- Process requisitions and update management on status of orders.
- Update inventory and ensure that stock levels are kept at appropriate levels.
- Arrange transport of goods and track orders to ensure timely delivery.
- Analyze market trends and apply this knowledge to make insightful buying decisions.
- Coordinate with inventory team, management, and stockroom as required.
- Assess quality of stock received and escalate any discrepancies to suppliers and management.
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Master scheduler Planning

2003 to 2004

- Responsible to leading the planning implementation and coordination of new projects for the start-up production at the lines. Responsible for Sourcing Strategy of direct materials ranging from plastics, resins, and fabrications.
- Review with the departments the annual budget for the approved budget expensive.
- Supervise fulfillment process, manage starts to meet internal qualification and board level build plan.
- Enter sales orders into (MRP) system and assign work order with sales order.
- Generate daily status reports for managers, create and distribute WIP report on MRB/RMA materials per department.
- Decrease WIP inventory, improve response to retail demand changes, drive inventory cost reductions and decreases in returns.
- Develop all turn around lift plans, monitor / track subcontractor QA/QC, adherence to design/industry specifications and all safety performance.
- Forecast shipments by brand, size, source points.
- Create weekly finish goods build plans (weekly MPS) and generate replenishment signal to suppliers.
- Work with engineering, purchasing and vendors to set up buy strategies for additional order quantities through the MPS.
- Execute the building of EPC schedule and maintaining of projects activities.
- Create replenishment loads that are optimized to minimize logistical costs.
- Control the master project schedule and are responsible for updating it on a weekly basis.
- Develop and maintain SharePoint sites, including project artifact repository and project communications.
- Reduce inventory on-hand by developing a JIT system with corrugate suppliers that utilize drop trailers.

Warehouse Operation Supervisor to 2003

2001

- Managed a **team of 50** employees specializing in production finishing, storage, special packaging, and inbound receivables.
- Ensured all inventory was handled properly in SAP throughout the reconciliation process and month-end closing.
- Managed the flow of finished products from production operations to storage or shipping operations.

- Allocated employee workload from sales release picks daily, processed picks for consignment customers, alerted sales, and scheduled on-ship quantities or shortage.
- Drove continuous improvement, provided accurate reporting, & analyzed data to make decisions.
- Reviewed metrics to benchmark and improve overall performance.
- Maintained safe and compliant dock and storage facilities according to company guidelines & policy.
- Provided excellent service and attention to customers when face-to-face or through phone conversations.
- Improved profit margins by streamlining operations/workflows and negotiating competitive vendor contracts.
- Reviewed inventory records and transactions & coordinated annual physical inventory of the warehouse.
- Managed purchasing and Finish Good, inventory management, receiving, storage, and distribution of supplies.

Reduced time spent on inventory by 15% by reorganizing the warehouse layout. Ongoing training and implementation of department KPIs. Deliveries and reduction of downtime in production line due to lack of RM by 85% Coordinate the launches of new projects in time and efficiency reducing costs of stoppages of Line. Reduction of inventory for new contracts with Suppliers by 15% budget. Provide cross training with the team. Coordinate with suppliers the planning for the risk of line stoppages due to lack of packaging material and plastic tubes. Coordinate with the packaging supplier the movements in scheduling the printing of the design and box cutting.

Education

The University of Texas at El Paso (UTEP)

Bachelor of Business Administration

Major in Info. Sys. & Bus Analy.

Minor in Supply Chain and Operations

Guam Community College

Supervision and Management

ITCM

Bachelor's degree in computer science

Certifications & Training

- Mopar (FCA) Training PC portal
- 8Ds, APQP, SCAR, ISO 14001, ISO9001, SPC, FMEA,5's
- CAPM SIX SIGMA training in process(certification)
- Total production and environmental labor
- Neurolinguistics Programming
- Training in movement leadership
- APICS, ERP, MPS, BOM
- Languages fluent in English and Spanish